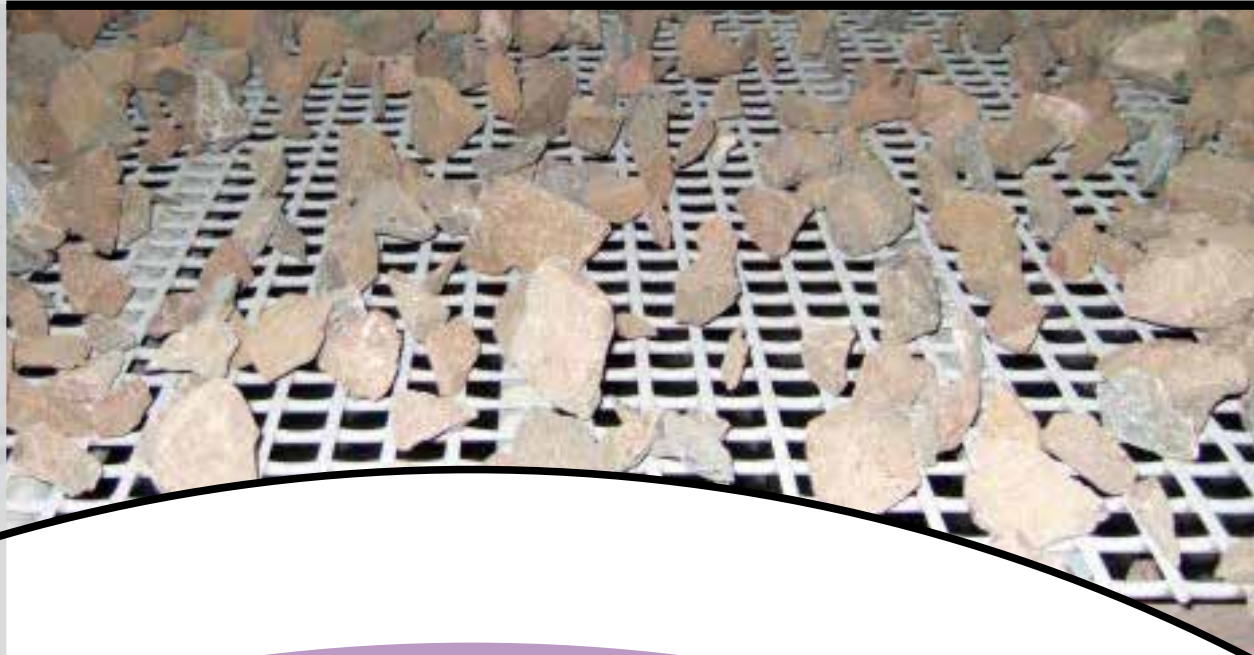


Grilles Electrosoudées



Surfaces
de Criblage

9

- 9. Grilles Electrosoudées
 - 9.1. Fil Rond
 - 9.2. Fil Profilé HT
 - 9.3. Fil Profilé GZ
 - 9.4. Types de vide de maille
 - 9.5. Types de crochet



Grilles Electrosoudées

Caractéristiques

La fabrication de grilles soudées est basée sur la méthode de soudage électrique de fils ronds ou de profilés. Ce sont des grilles résistantes aux vibrations, d'une grande surface utile et d'une longue durée de vie. On peut les monter sur n'importe quel type de crible et avec n'importe quel système de fixation.

Matériau

Acier spécial au manganèse, acier au chrome - nickel.

Vide de maille

6-200 mm (maille carrée ou rectangulaire).

Autres vides de maille sur demande.

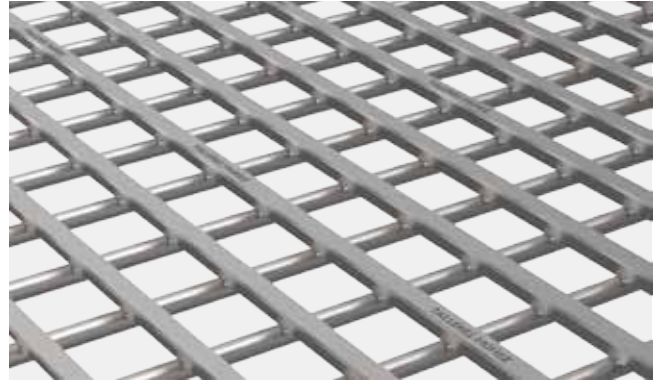
Fil

Fil Ø 4-22 mm

(rond, profilé type HT et GZ).

Dimensions

Sur demande du client.



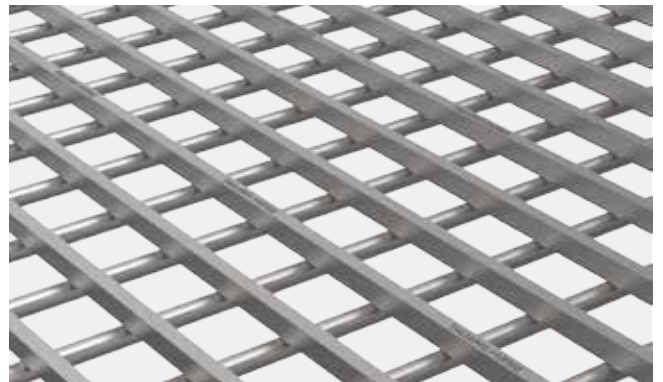
Grille Electrosoudée en Profilé HT
Orifice Carré



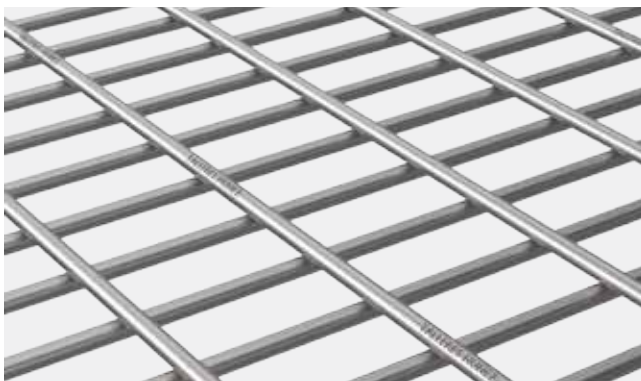
Grille Electrosoudée en Profilé HT
Orifice Rectangulaire



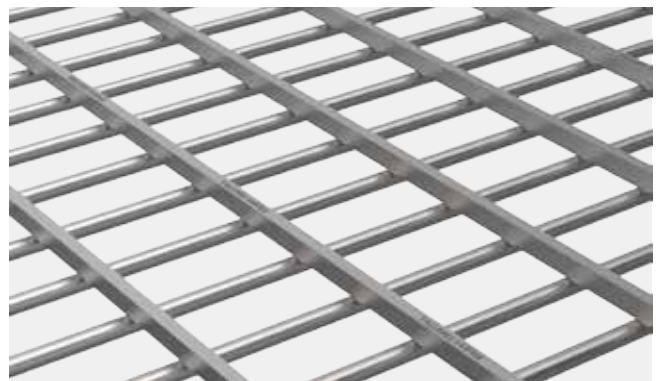
Grille Electrosoudée en Fil Rond
Orifice Carré



Grille Electrosoudée en Profilé GZ
Orifice Carré



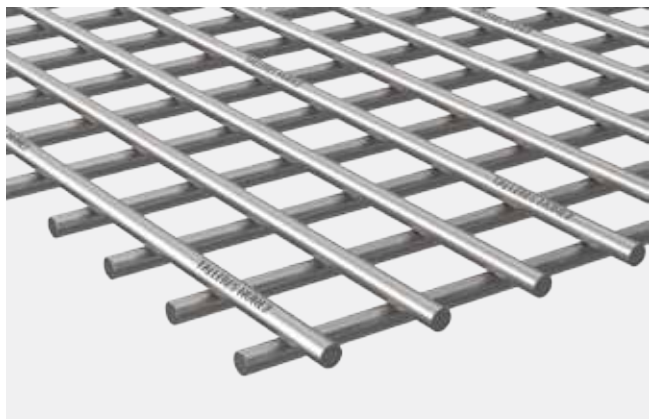
Grille Electrosoudée en Fil Rond
Orifice Rectangulaire



Grille Electrosoudée en Profilé GZ
Orifice Rectangulaire

Grilles Electrosoudées

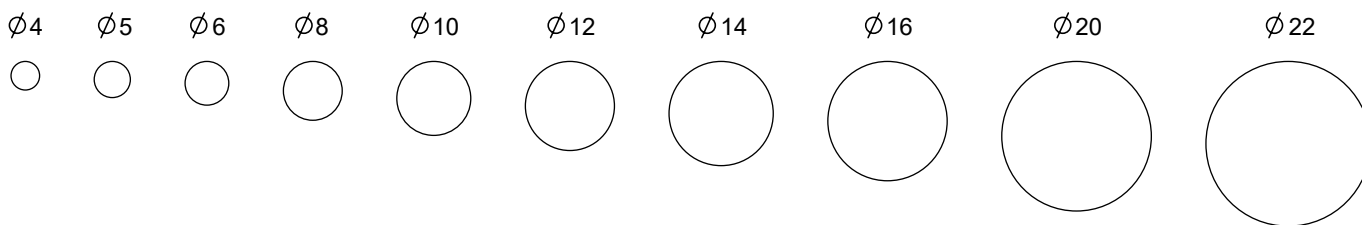
Fil Rond



Orifice Carré



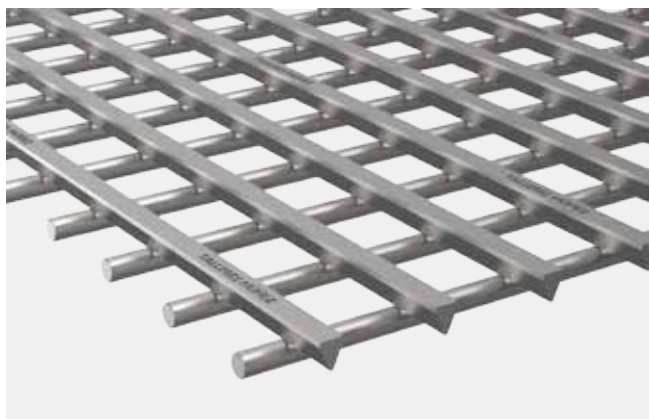
Orifice Rectangulaire



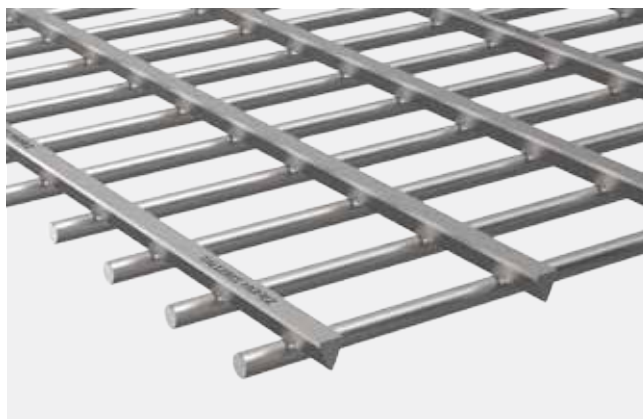
9.2

Grilles Electrosoudées

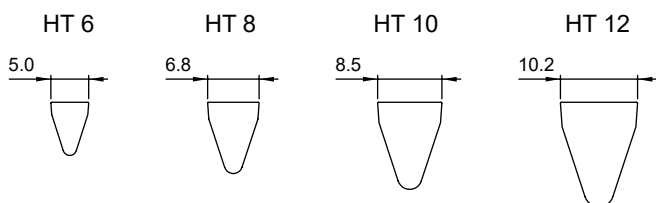
Fil profilé HT



Orifice Carré

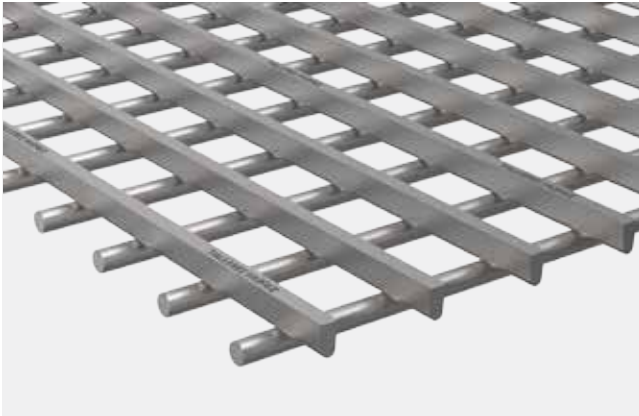


Orifice Rectangulaire



Grilles Electrosoudées

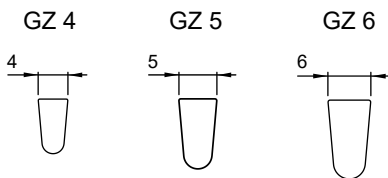
Fil profilé GZ



Orifice Carré



Orifice Rectangulaire



Types de Vides de maille

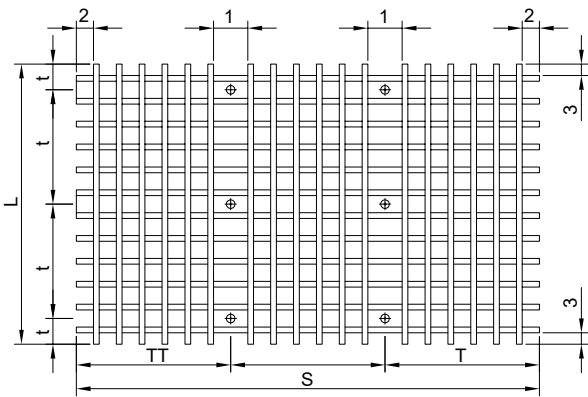
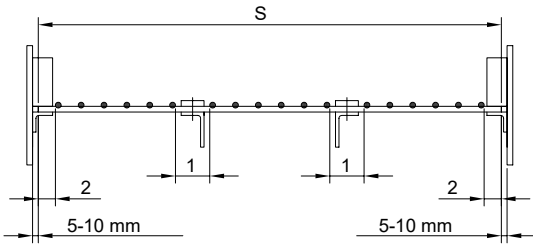
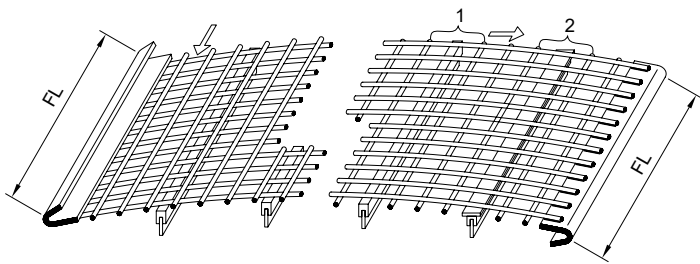
Fil Rond	Vides de maille
4	10, 12, 14, 16
5	10, 12, 14, 16, 18, 20, 22
6	6, 18, 20, 22, 24, 25, 25, 27, 28, 30, 32, 34, 35, 36, 40
8	18, 20, 22, 24, 25, 25, 27, 28, 30, 32, 34, 35, 36, 40, 42, 45, 46, 47, 50
10	20, 22, 24, 25, 25, 27, 28, 30, 32, 34, 35, 36, 40, 42, 45, 46, 47, 50, 52, 55, 60, 63, 65, 67, 68, 70, 80
12	30, 35, 36, 40, 42, 45, 46, 47, 50, 52, 55, 60, 63, 65, 67, 68, 70, 80
14	40, 42, 45, 46, 47, 50, 52, 55, 60, 63, 65, 67, 68, 70, 80, 85
16	60, 63, 65, 67, 68, 70, 80, 85, 90, 100, 105, 140, 150
20	60, 63, 65, 67, 68, 70, 80, 85, 90, 100, 105, 140, 150
22	80, 85, 90, 100, 105, 140, 150

Profilé de Travail	Support	Vide de maille min (mm)	Vide de maille min (mm)
HT 6	HT 6	15	15
HT 6	HT 6	20	20
HT 6	Ø5 - Ø6	15	15
HT 6	Ø5 - Ø6	20	20
HT 8	HT 8	20	20
HT 8	Ø8	20	20
HT 10	HT10	25	25
HT 10	Ø8, Ø10	20	20
HT 10	Ø8, Ø10	25	25
HT 12	HT 12	30	30
HT 12	Ø10	30	30
HT 12	Ø10	30	30
HT 12	Ø12	35	35
Profilé de Travail	Support	Pas min (mm)	Distance entre supports
HT 6	HT 6	3	50
HT 6	HT 6	5	50
HT 8	HT 8, HT 10	5	50
HT 10	HT 10	8	60
HT 12	HT 12	10	60

Profilé de Travail	Support	Vide de maille min (mm)	Vide de maille min (mm)
GZ 4	GZ 4	15	15
GZ 4	GZ 4	20	20
GZ 4	Ø5 - Ø6	15	15
GZ 4	Ø5 - Ø6	20	20
GZ 5	GZ 5	20	20
GZ 5	Ø6, Ø8	20	20
GZ 6	GZ 6	20	25
GZ 6	Ø8	20	20
GZ 6	Ø8	25	25
Profilé de Travail	Support	Pas min (mm)	Distance entre supports
GZ 4	GZ 4	3	50
GZ 4	GZ 4	5	50
GZ 5	GZ 5	5	50
GZ 5	GZ 5	8	50
GZ 6	GZ 6	5	50
GZ 6	GZ 6	8	50

Autres vides de maille sur demande.

Montage

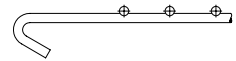


Types de Crochet

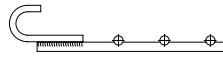
TYPE 3



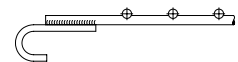
TYPE 3 - BIS



TYPE 5 - BIS



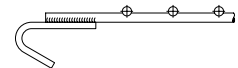
TYPE 5



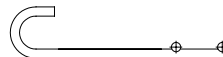
TYPE 6



TYPE 6 - BIS



TYPE 9 - BIS

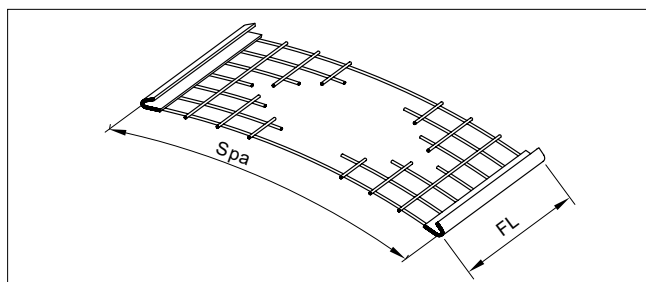
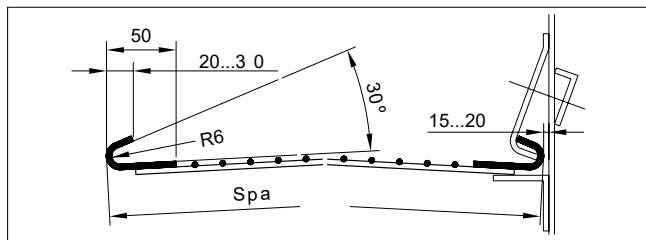


TYPE 9



Crochets de Tension

Transversale



Longitudinale

